DESCRIPTION
The MCS1800 is a Hall effect-based linear current sensor IC for AC or DC current sensing. The Hall array is differential to cancel out any stray magnetic field.

A low resistance primary conductor allows current flow within close proximity of an integrated circuit containing high accuracy Hall sensors. This current generates a magnetic field which is sensed at two different points by the integrated Hall transducers. The magnetic field difference between these two points is then converted into a voltage proportional to the applied current. Spinning current technique is used for a low stable offset.

The galvanic isolation between the pins of the primary conductive path and the sensor leads allows the MCS1800 to replace opto-isolators or other expensive isolation devices.

The MCS1800 requires a minimum number of readily available, standard external components. It is available in a SOIC-8 package. The small footprint saves board area and is ideal for space-constrained applications.

FEATURES
- 3.3V single supply
- Immune to external magnetic fields by differential sensing
- 2.4 kVRMS minimum isolation voltage from pins 1-4 to pins 5-8
- Operating temperature -40°C to 125°C
- 0.9 mΩ internal conductor resistance
- ±12.5A and ±25A range (see ordering information)
- Adjustable bandwidth, up to 100kHz
- 4μs output rise time
- Ratiometric output from supply voltage
- Output proportional to AC or DC currents
- Factory-trimmed for accuracy
- No magnetic hysteresis
- Integrated shield suppressing capacitive coupling from current conductor to die (up to 10V/ns)
- SOIC-8 package

APPLICATIONS
- Motor control
- Automotive systems
- Load detection & management
- Switched-mode power supplies
- Over-current fault protection

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TYPICAL APPLICATION

V_{OUT} is proportional to \( I_P \) within the range specified. The noise vs bandwidth tradeoff can be adjusted by \( C_F \) connected between FILT and GND.
**ORDERING INFORMATION**

<table>
<thead>
<tr>
<th>Part Number*</th>
<th>Optimized Primary Current Range (A)</th>
<th>Typ. Sensitivity (Sens) (mV/A)</th>
<th>Top marking</th>
</tr>
</thead>
<tbody>
<tr>
<td>MCS1800GS-12</td>
<td>±12.5</td>
<td>110</td>
<td>MC180012</td>
</tr>
<tr>
<td>MCS1800GS-25</td>
<td>±25</td>
<td>55</td>
<td>MC180025</td>
</tr>
</tbody>
</table>

* For Tape & Reel, add suffix –Z (e.g.: MCS1800GS-12–Z).

**TOP MARKING (MCS1800GS-12)**

```
MC180012
LLLLLLLLL
MPSYWW
```

MC180012: Part number  
LLLLLLLLL: Lot number  
MPS: MPS prefix  
Y: Year code  
WW: Week code

**TOP MARKING (MCS1800GS-25)**

```
MC180025
LLLLLLLLL
MPSYWW
```

MC180025: Part number  
LLLLLLLLL: Lot number  
MPS: MPS prefix  
Y: Year code  
WW: Week code
PACKAGE REFERENCE

TOP VIEW

Package Diagram

SOIC-8 (5mm×4mm)

PIN FUNCTIONS

<table>
<thead>
<tr>
<th>Package Pin #</th>
<th>Name</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>1,2</td>
<td>IP+</td>
<td>Primary current + Terminals for current being sampled; fused internally.</td>
</tr>
<tr>
<td>3,4</td>
<td>IP-</td>
<td>Primary current - Terminals for current being sampled; fused internally.</td>
</tr>
<tr>
<td>5</td>
<td>GND</td>
<td>Ground. Signal ground terminal</td>
</tr>
<tr>
<td>6</td>
<td>FILT</td>
<td>Filter. Terminal for the external capacitor C_F setting the bandwidth. Can be unconnected.</td>
</tr>
<tr>
<td>7</td>
<td>VOUT</td>
<td>Analog output.</td>
</tr>
<tr>
<td>8</td>
<td>VCC</td>
<td>Voltage Supply.</td>
</tr>
</tbody>
</table>
ABSOLUTE MAXIMUM RATINGS (1)
Supply Voltage VCC .......................... -0.1V to 6V
Output Voltage VOUT ....................... -0.1V to 6V
V FILT .............................................. -0.1V to 6V
Junction Temperature ...................... 165°C
Lead Temperature ............................. 260°C
Storage Temperature ...................... -65°C to +165°C

ESD Rating
PIN 6,7,8
Human-body model (HBM) .............. ±2000V
PIN 5,6,7,8
Charge device model (CDM) ............ ±2000V

Recommended Operating Conditions (2)
Supply voltage (VIN) ....................... 3.0V to 3.6V
Operating junction temp. (Tj) ....... -40°C to +125°C

Notes:
(1) Exceeding these ratings may damage the device.
(2) The device is not guaranteed to function outside of its operating conditions.
# ISOLATION CHARACTERISTICS

<table>
<thead>
<tr>
<th>Parameters</th>
<th>Symbol</th>
<th>Condition</th>
<th>Rating</th>
<th>Units</th>
</tr>
</thead>
<tbody>
<tr>
<td>Withstand Isolation Voltage</td>
<td>$V_{ISO}$</td>
<td>100% Production tested at $1.2 \times V_{ISO}$ for 1 second. Agency type-tested at $V_{ISO}$ for 60 seconds in accordance with UL157.</td>
<td>2400</td>
<td>$V_{RMS}$</td>
</tr>
<tr>
<td>Maximum isolation working voltage</td>
<td>$V_{IOWM}$</td>
<td>Maximum approved working voltage for basic (single) isolation according UL60950-1 (edition 2).</td>
<td>420</td>
<td>VDC or $V_{PK}$</td>
</tr>
<tr>
<td>External Clearance</td>
<td>CLR</td>
<td>Shortest distance through air from IP leads to signal leads</td>
<td>4.2</td>
<td>mm</td>
</tr>
<tr>
<td>External Creepage</td>
<td>CPG</td>
<td>Shortest distance along package body from IP leads to signal leads</td>
<td>4.2</td>
<td>mm</td>
</tr>
</tbody>
</table>
# MCS1800 COMMON ELECTRICAL CHARACTERISTICS

Typical values are VCC=3.3V, C_F=0nF, C_L=1nF, T_J=-40°C to +125°C, unless otherwise noted.

<table>
<thead>
<tr>
<th>Parameters</th>
<th>Symbol</th>
<th>Condition</th>
<th>Min</th>
<th>Typ</th>
<th>Max</th>
<th>Units</th>
</tr>
</thead>
<tbody>
<tr>
<td>Supply Voltage</td>
<td>VCC</td>
<td></td>
<td>3.0</td>
<td>3.6</td>
<td>V</td>
<td></td>
</tr>
<tr>
<td>VCC Under-voltage Lockout Threshold</td>
<td>VCC_UVL0</td>
<td>VCC falling</td>
<td>2</td>
<td>2.3</td>
<td>2.6</td>
<td>V</td>
</tr>
<tr>
<td>VCC Under-voltage Lockout Hysteresis</td>
<td>VCC_UVL0_HYS</td>
<td></td>
<td>400</td>
<td>600</td>
<td>mV</td>
<td></td>
</tr>
<tr>
<td>Operating Supply Current</td>
<td>I_CC</td>
<td>VCC=5V</td>
<td>8.5</td>
<td>10.5</td>
<td>mA</td>
<td></td>
</tr>
<tr>
<td>Output Capacitance Load</td>
<td>C_L</td>
<td>From VOUT to GND</td>
<td>4.7</td>
<td>10</td>
<td>nF</td>
<td></td>
</tr>
<tr>
<td>Output Resistive Load</td>
<td>R_L</td>
<td>From VOUT to GND</td>
<td></td>
<td></td>
<td>kΩ</td>
<td></td>
</tr>
<tr>
<td>Primary Conductor Resistance</td>
<td>R_P</td>
<td>Effective</td>
<td>0.9</td>
<td></td>
<td>mΩ</td>
<td></td>
</tr>
<tr>
<td>Frequency Bandwidth</td>
<td>f_BW</td>
<td>FILT unconnected</td>
<td>100</td>
<td></td>
<td>kHz</td>
<td></td>
</tr>
<tr>
<td>Internal Filter Resistance</td>
<td>R_Fi</td>
<td></td>
<td>1</td>
<td>1.5</td>
<td></td>
<td>kΩ</td>
</tr>
<tr>
<td>Internal Filter Capacitance</td>
<td>C_Fi</td>
<td></td>
<td>1</td>
<td></td>
<td>nF</td>
<td></td>
</tr>
<tr>
<td>Power-On Time</td>
<td>t_PO</td>
<td></td>
<td>90</td>
<td></td>
<td>µs</td>
<td></td>
</tr>
<tr>
<td>Rise Time</td>
<td>t_r</td>
<td></td>
<td>4</td>
<td></td>
<td>µs</td>
<td></td>
</tr>
<tr>
<td>Propagation Delay</td>
<td>t_pd</td>
<td></td>
<td>1.5</td>
<td></td>
<td>µs</td>
<td></td>
</tr>
<tr>
<td>Response Time</td>
<td>t_RESPONSE</td>
<td></td>
<td>5</td>
<td></td>
<td>µs</td>
<td></td>
</tr>
<tr>
<td>Noise Density</td>
<td>I_ND</td>
<td>Input referred noise density</td>
<td>200</td>
<td></td>
<td>µA rms/√Hz</td>
<td></td>
</tr>
<tr>
<td>Noise</td>
<td>I_N</td>
<td>Input referred, 1nF on FILT (60kHz Bandwidth)</td>
<td>50</td>
<td></td>
<td>mA rms</td>
<td></td>
</tr>
<tr>
<td>Nonlinearity</td>
<td>E_LIN</td>
<td>Over full range of I_P</td>
<td>0.5</td>
<td></td>
<td>%</td>
<td></td>
</tr>
<tr>
<td>Ratiometry</td>
<td>K_sens</td>
<td>VCC=4.5 to 5.5V</td>
<td>97.5</td>
<td>100</td>
<td>102.5</td>
<td>%</td>
</tr>
<tr>
<td></td>
<td>K_V0</td>
<td>VCC=4.5 to 5.5V, I_P=0A</td>
<td>99</td>
<td>100</td>
<td>101</td>
<td>%</td>
</tr>
<tr>
<td>Zero Current Output Voltage</td>
<td>VOUT(0)</td>
<td>I_P=0A</td>
<td>VCC/2</td>
<td></td>
<td>V</td>
<td></td>
</tr>
<tr>
<td>First Hall Magnetic Coupling Factor</td>
<td>P_MCF1</td>
<td></td>
<td>1.1</td>
<td>1.2</td>
<td>1.3</td>
<td>mT/A</td>
</tr>
<tr>
<td>Second Hall Magnetic Coupling Factor</td>
<td>P_MCF2</td>
<td></td>
<td>0.60</td>
<td>0.65</td>
<td>0.70</td>
<td>mT/A</td>
</tr>
<tr>
<td>Hall Plate Matching</td>
<td>M_H</td>
<td></td>
<td>±1</td>
<td></td>
<td>%</td>
<td></td>
</tr>
<tr>
<td>Saturation Voltage</td>
<td>VOUT(H)</td>
<td>R_L=4.7kΩ, T_J=25°C</td>
<td>VCC – 0.3</td>
<td></td>
<td>V</td>
<td></td>
</tr>
<tr>
<td></td>
<td>VOUT(L)</td>
<td>R_L=4.7kΩ, T_J=25°C</td>
<td>0.3</td>
<td></td>
<td>V</td>
<td></td>
</tr>
</tbody>
</table>
### MCS1800-12 PERFORMANCE CHARACTERISTICS (3)

VCC=3.3V, CF=0nF, CL=1nF, TJ=−40°C to +125°C, unless otherwise noted.

<table>
<thead>
<tr>
<th>Parameters</th>
<th>Symbol</th>
<th>Condition</th>
<th>Min</th>
<th>Typ(10)</th>
<th>Max</th>
<th>Units</th>
</tr>
</thead>
<tbody>
<tr>
<td>Optimized Accuracy Range (5)</td>
<td>IP</td>
<td></td>
<td>-12.5</td>
<td>12.5</td>
<td></td>
<td>A</td>
</tr>
<tr>
<td>Sensitivity</td>
<td>Sens</td>
<td>-40А≤IP≤40А, TJ=25°C</td>
<td></td>
<td>110</td>
<td></td>
<td>mV/A</td>
</tr>
<tr>
<td>Sensitivity Error</td>
<td>ESens</td>
<td>IP=40А, TJ=25°C to 125°C</td>
<td>-2.5</td>
<td>2.5</td>
<td></td>
<td>%</td>
</tr>
<tr>
<td></td>
<td></td>
<td>IP=40А, TJ=−40°C to 25°C</td>
<td>±2</td>
<td></td>
<td></td>
<td>%</td>
</tr>
<tr>
<td>Offset Voltage (6)</td>
<td>VOE</td>
<td>IP=0А, TJ=25°C to 125°C</td>
<td>-10</td>
<td>10</td>
<td></td>
<td>mV</td>
</tr>
<tr>
<td></td>
<td></td>
<td>IP=0А, TJ=−40°C to 25°C</td>
<td>±5</td>
<td></td>
<td></td>
<td>mV</td>
</tr>
<tr>
<td>Total Output Error (7)</td>
<td>ETOT</td>
<td>IP=40А, TJ=25°C to 125°C</td>
<td>-3</td>
<td>3</td>
<td></td>
<td>%</td>
</tr>
<tr>
<td></td>
<td></td>
<td>IP=40А, TJ=−40°C to 25°C</td>
<td>±2</td>
<td></td>
<td></td>
<td>%</td>
</tr>
<tr>
<td>Sensitivity Error Lifetime Drift (9)</td>
<td>ESens(D)</td>
<td></td>
<td>±1</td>
<td></td>
<td></td>
<td>%</td>
</tr>
<tr>
<td>Total Output Error Lifetime Drift (9)</td>
<td>ETOT(D)</td>
<td></td>
<td>±1</td>
<td></td>
<td></td>
<td>%</td>
</tr>
</tbody>
</table>

### MCS1800-25 PERFORMANCE CHARACTERISTICS (3)

VCC=3.3V, CF=0nF, CL=1nF, TJ=−40°C to +125°C, unless otherwise noted.

<table>
<thead>
<tr>
<th>Parameters</th>
<th>Symbol</th>
<th>Condition</th>
<th>Min</th>
<th>Typ(10)</th>
<th>Max</th>
<th>Units</th>
</tr>
</thead>
<tbody>
<tr>
<td>Optimized Accuracy Range (5)</td>
<td>IP</td>
<td></td>
<td>-25</td>
<td>25</td>
<td></td>
<td>A</td>
</tr>
<tr>
<td>Sensitivity</td>
<td>Sens</td>
<td>-50А≤IP≤50А, TJ=25°C</td>
<td></td>
<td>55</td>
<td></td>
<td>mV/A</td>
</tr>
<tr>
<td>Sensitivity Error</td>
<td>ESens</td>
<td>IP=50А, TJ=25°C to 125°C</td>
<td>-2.5</td>
<td>2.5</td>
<td></td>
<td>%</td>
</tr>
<tr>
<td></td>
<td></td>
<td>IP=50А, TJ=−40°C to 25°C</td>
<td>±2</td>
<td></td>
<td></td>
<td>%</td>
</tr>
<tr>
<td>Offset Voltage (6)</td>
<td>VOE</td>
<td>IP=0А, TJ=25°C to 125°C</td>
<td>10</td>
<td>10</td>
<td></td>
<td>mV</td>
</tr>
<tr>
<td></td>
<td></td>
<td>IP=0А, TJ=−40°C to 25°C</td>
<td>±5</td>
<td></td>
<td></td>
<td>mV</td>
</tr>
<tr>
<td>Total Output Error (7)</td>
<td>ETOT</td>
<td>IP=50А, TJ=25°C to 125°C</td>
<td>-3</td>
<td>3</td>
<td></td>
<td>%</td>
</tr>
<tr>
<td></td>
<td></td>
<td>IP=50А, TJ=−40°C to 25°C</td>
<td>±2</td>
<td></td>
<td></td>
<td>%</td>
</tr>
<tr>
<td>Sensitivity Error Lifetime Drift (9)</td>
<td>ESens(D)</td>
<td></td>
<td>±1</td>
<td></td>
<td></td>
<td>%</td>
</tr>
<tr>
<td>Total Output Error Lifetime Drift (9)</td>
<td>ETOT(D)</td>
<td></td>
<td>±1</td>
<td></td>
<td></td>
<td>%</td>
</tr>
</tbody>
</table>

**Notes:**

(3) See below for the definitions of characteristics.

(4) The IC continues to respond to current beyond the range of IP until the high or low saturation voltage; however, the nonlinearity in the region IP beyond is worse than through the rest of the measurement range.

(5) Device may be operated at higher primary current levels IP and ambient temperatures TA, provided that the Maximum Junction Temperature TJ(MAX) is not exceeded.

(6) Offset Voltage does not incorporate any error due to external magnetic fields.

(7) Percentage of IP, with IP = IP_MAX. Output filtered.

(8) Guaranteed by design.

(9) Guaranteed by characterization.

(10) Typical values with ± are ±3 sigma values.

(11) The resistance is defined as the total resistance measured from a point of the lead just next to the solder joint (see figure below), and assuming that the two IP+ pins (and IP- pins) have the same potential. This definition corresponds to the effective resistance used to estimate the Joule heating with \( R \frac{I_p^2}{2} \).
TYPICAL CHARACTERISTICS
MCS1800GS-25

Offset Voltage vs. Temperature

Sensitivity vs. Temperature

Sensitivity Error vs. Temperature

Total Error vs. Temperature
Figure 1: Functional Block Diagram
DEFINITIONS

Current rating

$IP_{MAX}$ is the rated current. The sensor output is linear as a function of the primary current $IP$ and follows the specified performances when $IP$ is between $-IP_{MAX}$ and $+IP_{MAX}$.

Sensitivity (Sens)

The Sensitivity in mV/A indicates how much the output changes when the primary current changes. It is the product of the average between the 2 coupling constants $P_{MCF1}$ and $P_{MCF2}$ (in mT/A) and the transducer gain (in mV/mT). The gain is factory trimmed to the sensor target sensitivity.

Coupling constants ($P_{MCF1}$ and $P_{MCF2}$)

The first and second Hall magnetic coupling factor are defined as the amount of vertical magnetic field (see the arrows $B_1$ and $B_2$) produced at the sensing points 1 and 2, per unit of current injected in the primary conductor. Due to the non-symmetric shape of the primary conductor the magnetic field generated in the two sensing points are different.

Noise ($V_{NOISE}$)

The noise is a random deviation and cannot be calibrated out. The input referred noise is the root mean square sensor output noise in mV, divided by the sensitivity in mV/A. It represents the smallest current that the device is able to resolve, without any external signal treatment (it is generally accepted that the resolution is 3 times the rms noise).

Other deviations are systematic, meaning that they represent the average deviation over a large number of data points. They can be calibrated out.

Zero Current Output Voltage ($V_{OUT(Q)}$)

$V_{OUT(Q)}$ is the voltage output when the primary current is zero. The nominal value is VCC/2. Variation in $V_{OUT(Q)}$ from the nominal value is due to thermal drift and the resolution limits of voltage offset trimming in the factory.

Offset Voltage ($V_{OE}$)

The difference between VCC/2 and the zero current output. To convert this voltage into amperes, divide by the sensitivity.

Nonlinearity ($E_{LIN}$)

Ideally the primary current vs sensor output function is a straight line. The non-linearity is an indication of the worst deviation from this straight line.

The nonlinearity in % is defined by:

$$E_{LIN} = \frac{\max(V_{out}(I_P) - V_{lin}(I_P))}{V_{out}(I_{PMAX}) - V_{out}(-I_{PMAX})} \times 100$$

where $V_{lin}(I_P)$ is the approximate straight line calculated by the least square method. Note: depending on the curvature of $V_{out}(I_P)$, $E_{LIN}$ can be negative or positive.

Total Output Error ($E_{TOT}$)

$E_{TOT}$ in % is the relative difference between the sensor output and the ideal output at a given primary current $I_P$:

$$E_{TOT}(I_P) = \frac{V_{out}(I_P) - V_{out\ ideal}(I_P)}{Sens \cdot I_P} \times 100$$

where,

$$V_{out\ ideal}(I_P) = \frac{VCC}{2} + \frac{Sens \cdot I_P}{2}$$

The Total Output Error incorporates all sources of error and is a function of $I_P$. At current close to $IP_{MAX}$, the $E_{TOT}$ error is affected mainly by...
sensitivity error. At current close to zero, the $E_{TOT}$ error is mostly due to the Offset Voltage ($V_{OE}$). Note that when $I_p = 0$, $E_{TOT}$ diverges to infinity because of constant offset.

**Ratiometry coefficients**

Ideally the sensor output is ratiometric, it means that the sensitivity and the zero current output scales with $VDD$. The ratiometry coefficients measures how good is this proportionality.

$$K_{SENS} = \frac{Sens(VCC)}{VCC/3.3V}$$

$$K_{VO} = \frac{V_{OUT}(I_p = 0, VCC)/V_{OUT}(I_p = 0, 3.3V)}{VCC/3.3V}$$

Ideally both $K_{SENS}$ and $K_{VO}$ are 1.

**Power-On Time ($t_{PO}$)**

This reflects the time interval after power is first applied to the device until the output can be considered to correctly indicate the applied primary current. The Power-On Time ($t_{PO}$) is defined as the time taken between the supply reaching the minimum operating voltage $V_{CC_{MIN}}$ ($t_1$), and the output voltage to settling to within ±10% of its steady state value under an applied primary current ($t_2$). (See Figure 4).

**Propagation Delay ($t_{pd}$)**

The propagation delay represents the internal latency between an event to be measured and the sensor response. It is measured as a time interval between the primary current signal reaching 20% of $I_{P_{MAX}}$ ($t_1$) and the time for the voltage to reach 20% of $VOUT_{MAX}$ ($t_2$). See Figure 5.

**Rise Time ($t_r$)**

Rise Time is the time interval between the sensor $VOUT$ reaching 10% of its full scale value ($t_1$), and it reaching 90% of its full scale value ($t_2$). See Figure 6. The sensor bandwidth, defined as the 3dB cutoff frequency, can be derived by the rise time of the response to an applied step by the relation:

$$f_{BW} = 0.35 / t_r$$

**Response Time ($t_{RESPONSE}$)**

$t_{RESPONSE}$ is a combination of the previously defined times: it is the time interval between the primary current signal reaching 90% of its final value ($t_1$), and the device $VOUT$ reaching 90% of its output corresponding to the applied primary current ($t_2$). (See Figure 7)
Cut way ground/power planes under the IC to reduce the effect of eddy currents on $t_i$ and $t_{\text{RESPONSE}}$.

**Adjustable Bandwidth**

The sensor dynamic can be adjusted by connecting the external capacitor $C_F$. The bandwidth can then be calculated with:

$$f_{BW} = \frac{1}{2\pi R_{F1}(C_{F1} + C_F)}$$

The typical bandwidth curve is shown as Figure 8.
APPLICATION INFORMATION

Self-heating Performance

Current flowing through the primary conductor can raise the conductor and the sensor IC temperature. Therefore self-heating should be carefully verified to ensure the IC junction does not exceed the maximum (see the absolute maximum rating table).

The thermal behavior strongly depends on thermal environment of the MCS components and its cooling capacity, in particular the PCB copper area and thickness. The thermal response also depends on the profile of the current waveform which means on the amplitude and frequency for an AC current, and on the peaks and duty cycle for a pulsed DC current.

The plot in Figure 9 shows the self-heating performance with DC current input. The data is collected with the part mounted on the MCS180X demo board at 25°C $T_A$ after 10 minutes of continuous current.

![Figure 9: Self-heating Performance with DC Current Input](image)

Figure 10 shows the top and bottom layers of the MCS180X demo board, the board includes in total 2200 mm², 4 oz (139 um) copper connected to the primary conductor by the IP+ and IP- pins. The copper covers both the top and bottom side with thermal vias connecting the two layers.

![Figure 10: Top and Bottom Layers of MCS180X Demo Board](image)
TYPICAL APPLICATION CIRCUITS

Figure 11: Application Circuit
PACKAGE INFORMATION

SOIC-8

TOP VIEW

RECOMMENDED LAND PATTERN

FRONT VIEW

SIDE VIEW

NOTE:

1) CONTROL DIMENSION IS IN INCHES. DIMENSION IN BRACKET IS IN MILLIMETERS.
2) PACKAGE LENGTH DOES NOT INCLUDE MOLD FLASH, PROTRUSIONS OR GATE BURRS.
3) PACKAGE WIDTH DOES NOT INCLUDE INTERLEAD FLASH OR PROTRUSIONS.
4) LEAD COPLANARITY (BOTTOM OF LEADS AFTER FORMING) SHALL BE 0.004" INCHES MAX.
5) DRAWING CONFORMS TO JEDEC MS-012, VARIATION AA.
6) DRAWING IS NOT TO SCALE.

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